

NOTICE OF LETTING

**JEFFERSON COUNTY HIGHWAY DEPARTMENT
1425 SOUTH WISCONSIN DRIVE
JEFFERSON, WISCONSIN 53549**

Bids close at 10:00 A.M., Wednesday, May 21, 2025

Please be advised that all bids for the Jefferson County Highway Department's crushing of limestone materials and recycled asphalt pavement must be a sealed bid or submitted through Bid Express. To assist you in accessing this platform, here is the link: www.bidexpress.com. Sealed bids must be submitted to the Jefferson County Highway Department prior to the bid deadline.

CRUSHING OF LIMESTONE MATERIALS AT STRASBURG QUARRY – JEFFERSON, WI

**3" TB, 1 1/4" TB, 3/4" TB,
Recycled Asphalt Pavement (RAP) 3/4"**

All bids must be on proposal forms prepared by the Jefferson County Highway Department or be submitted through Bid Express. Sealed bids or Bid Express submission must be submitted by 10:00 A.M., Wednesday, May 21, 2025, at which time they will be publicly opened and read at the Jefferson County Highway Office. Bids which are not on proposal forms prepared by the Department will be rejected.

Specifications, Special Provisions, and Proposal Forms are available on Bid Express, Jefferson County Website and at the Jefferson County Highway Shop, Jefferson, Wisconsin, upon request or by calling 920-674-7265.

The Highway Committee reserves the right to reject any or all bids, and to accept such bids as will be most advantageous to Jefferson County.

BY ORDER OF THE JEFFERSON COUNTY HIGHWAY DEPARTMENT

**Sean Heaslip
Highway Commissioner - Interim**

HIGHWAY WORK PROPOSAL

For

**JEFFERSON COUNTY HIGHWAY DEPARTMENT
JEFFERSON COUNTY, WISCONSIN
1425 SOUTH WISCONSIN DRIVE
JEFFERSON, WI 53549**

PROJECT:

CRUSHING OF LIMESTONE MATERIALS AT

STRASBURG QUARRY – JEFFERSON, WI

**30,000 tons 3/4" TB, 20,000 tons 1 1/4" TB,
16,000 tons 3" TB**

20,000 tons Recycled Asphalt Pavement (RAP) 3/4"

BIDDER:

PROPOSAL BID OPENING:

**Wednesday, May 21, 2025
10:00 AM, Local Time**

NOTICE TO BIDDERS

LIMESTONE CRUSHING – 3/4" TB, 1 1/4" TB, 3" TB & Recycled Asphalt Pavement (RAP)

**JEFFERSON COUNTY HIGHWAY DEPARTMENT
JEFFERSON, WI**

Sealed or Bid Express proposals will be received until 10:00 A.M., Wednesday, May 21, 2025.

HIGHWAY DEPARTMENT PROJECTS

PROJECT SCOPE: Limestone Crushing/Blasting

The Jefferson County Highway Department will receive sealed bids for highway work, herein after described, at the office of the Highway Commissioner located at 1425 South Wisconsin Drive, Jefferson, WI 53549. Information can also be found on the Jefferson County Website and on Bid Express: www.bidexpress.com.

The bids will be publicly opened and read by a representative of the Jefferson County Highway Department at 10:00 A.M. on Wednesday, May 21, 2025, in the Committee Room of the Office of the Highway Commissioner. The proposals will be received, read, and considered subject to the provisions of Section 66.0901 of the Wisconsin Statutes and applicable provisions of the State of Wisconsin Department of Transportation, Standard Specifications for Highway and Structure Construction, "2025 Edition" including the "Supplemental Specification to the 2025 Edition of the Standard Specifications for Highway and Structure Construction".

PROPOSAL GUARANTEE: Each proposal must be accompanied by a bid bond, certified check, bank draft, or bank check in the amount of five percent (5%) of the total bid payable to the Jefferson County Treasurer as a guarantee that the bidder, if the bid is accepted, will execute and file the Contract within ten (10) days after the award of the contract. Certified checks shall be drawn on the account of the bidder submitting the proposal. In case the bidder fails to file such contract within the time set by Jefferson County, the bid bond or check will be forfeited to the County as liquidated damages pursuant to SS.62.15(3).

PERFORMANCE & PAYMENT BOND: A Performance & Payment Bond in the amount of 100 percent of the total bid price, a Certificate of Insurance, together with an executed contract will be required of the successful bidder, pursuant to SS. 779.14.

BID PACKAGE: A Bid Package may be obtained through Bid Express: www.bidexpress.com or the Jefferson County Website.

COMPETENCY OF BIDDERS: Unless otherwise specified in the advertisement, forms for bid proposals will not be issued to anyone who has not so established his/her qualification for the work to be bid upon. Any prospective bidder and subcontractors who have not so established his qualification must file with the State of Wisconsin, Department of Transportation, and the Jefferson County Highway Department not less than five days prior to the time set for the opening of bids, a sworn statement on a form furnished by the State of Wisconsin, Department of Transportation, setting forth the financial ability, equipment, and experience of the prospective bidder and subcontractors. The State of Wisconsin, Department of Transportation, and Jefferson County will evaluate this statement and will make such determination as it deems warranted with regard to the type and amount of work for which the forms for bid proposals will be issued to such prospective bidder and subcontractors.

BID REJECTION: The Jefferson County Highway Department reserves the right to reject any and all bids, waive any informalities in bidding, or to accept bids or portions of the bids, which best serves the interests of Jefferson County.

BY ORDER OF THE JEFFERSON COUNTY HIGHWAY DEPARTMENT
Sean Heaslip, Highway Commissioner - Interim

GENERAL BIDDING PROCEDURE

**JEFFERSON COUNTY HIGHWAY DEPARTMENT
1425 SOUTH WISCONSIN DRIVE
JEFFERSON, WISCONSIN 53549**

To comply with the "Notice of Letting", the following General Bidding Procedure and Specifications are to govern.

All bids must be entered and submitted on the specified form of proposal and only such bids will be considered for award purpose by the Highway Committee. Bids will be accepted on Bid Express, or must be sealed and submitted to the Highway Department by 10:00 A.M., Wednesday, May 21, 2025, at which time they will be publicly opened and read at the Jefferson County Highway Office. Bids which are not submitted by the deadline will be rejected.

The general bidding procedures, specifications, and proposal shall constitute the bid.

CORRECTIONS OF ERRORS IN BIDS: Whenever any person shall submit a bid or proposal for the performance of public work under any public contract to be let by the municipality, board, public body, or officer thereof, who shall claim mistake, omission, or error in preparing his bid, the said person shall, before the bids are opened, make known the fact that he has made an error, omission, or mistake, and in such case his bid shall be returned to him unopened and the said person shall not be entitled to bid upon the contract at hand unless the same is readvertised and relet upon such advertisement. In case any such person shall make an error, omission, or mistake, and shall discover the same after the bids are opened, he shall immediately and without delay give written notice and make known the fact of such mistake, omission, or error which has been committed and submit to the municipality, board, public body, or officers thereof, clear and satisfactory evidence of such mistake, omission, or error and that the same was not caused by any careless act or omission on his part in the exercise of ordinary care in examining the plans, specifications, and conforming with the provisions of this section, and in case of forfeiture, shall not be entitled to recover the moneys or certified check forfeited as liquidated damages unless he shall prove before a court of competent jurisdiction in an action brought for the recovery of the amount forfeited, that in making the mistake, error, or omission he was free from carelessness, negligence, or inexcusable neglect.

The Highway Committee reserves the right to consider all proposals for a period of not exceeding forty-five (45) days from the date of the bid opening. The Highway Committee will either award the contract or reject all bids within forty-five (45) days.

Each bidder will be allowed to have his representative appear before the Highway Committee to explain his bid and specifications of the product as bid. A time limit for each bidder may be established by the Committee at the time of Letting for the purpose of explaining the bids and specifications.

INSTRUCTIONS TO BIDDERS

SPECIFICATIONS: The "State of Wisconsin, Department of Transportation, Standard Specifications for Highway and Structure Construction, 2025 Edition" including the "Supplemental Specifications to the 2025 Edition of the Standard Specification for Highway and Structure Construction, and any interim Supplemental Specifications issued within ten (10) days of this letting" are hereby made a part of this contract. Special provisions included in the bid package shall govern over the above mentioned Standard Specifications and included Supplemental Specifications which are available for inspection at the Commissioners office of the Jefferson County Highway Department.

AFFIDAVIT OF PROPOSALS: The bidder or his/her authorized representative must execute the affidavit contained in the proposal.

WITHDRAWAL OF PROPOSALS: All proposals filed with the Jefferson County Highway Department will be kept secure and unopened and will not be allowed to pass out of the custody of a representative of the Department, except on written request of the bidder or his/her authorized representative made prior to the time set for the opening of bids. If such withdrawal is made, said person shall not be entitled to bid on the contract at hand unless the same is re-advertised and proposals are again requested upon such advertisement.

REJECTION OF QUOTES: The Jefferson County Highway Commission reserves the right to reject any and all bids at any time, to waive any informalities or technicalities in bidding, and to accept bids or portions of the bids, which best serves the interests of Jefferson County.

ESTIMATE OF PRINCIPAL QUANTITIES: As specified in bid.

START-UP AND COMPLETION: The bidder if awarded this contract may start said project upon receiving a Notice to Proceed to be issued by the Jefferson County Highway Department and shall complete the work by the date specified in the Special Provisions.

LIQUIDATED DAMAGES: Should the Contractor fail to complete the work by the date specified in the Special Provisions, liquidated damages shall be assessed in accordance with Section 108.11 of the State of Wisconsin Department of Transportation, Standard Specifications for Highway and Structure Construction, "2025 Edition".

SPECIAL PROVISIONS

Crushing of Limestone Materials

A. Description: This work shall consist of limestone crushing and creating a trench from the new blast site to the existing onsite pond to facilitate drainage. The contractor and subcontractors shall provide and furnish the labor, equipment, tools, and incidentals (certifications, permits, and testing) necessary for producing, handling, and stockpiling the materials. These shall be in such condition and of such capacity as will produce work of satisfactory quality and enable its completion in a timely manner.

B. Construction Methods: The limestone shall be crushed to Jefferson County Highway Department specifications. All crushing and blasting personnel must have current Mine Safety & Health Administration (MSHA) certifications.

C. Equipment: Shall have the capability of weighing material via belt scale attached to conveyor.

D. Completion of Work: All work shall be completed by November 1, 2025

E. Method of Payment: All crushed material will be paid for by the ton using a conveyor belt scale.

F. Basis of Payment: All crushed material will be paid at the per ton price, based upon scale tickets to be provided to County, which price shall be full compensation for all labor, tools, equipment and incidentals necessary to produce the material in accordance with the contract.

G. Aggregate Testing: Contractor shall perform aggregate gradation testing in accordance with Section 301 of the State of Wisconsin Department of Transportation, Standard Specifications for Highway and Structure Construction, "2025 Edition", WisDOT QMP Base Aggregate Procedures, and Section 8.34 of the WisDOT Construction Materials Manual; the results shall be submitted to Jefferson County. Jefferson County reserves the right to complete independent testing of aggregate samples obtained at the quarry during the course of the work.

H. Blasting: To be included with bid price, with area to be specified by a Jefferson County representative; see Blasting Special Provisions for requirements.

SPECIAL PROVISIONS

Blasting

A. References:

1. Wisconsin Administrative Code.
2. OSHA: Occupational, Safety, and Health Administration.
3. Wisconsin Department of Industry, Labor, and Human Relations (DILHR).

B. Submittals:

1. Copy of all project-related permits for transportation, storage, and use of explosives.
2. Blasting monitoring plan:
 - a. Name of qualified blast vibration specialist responsible for establishing the monitoring program and interpretation of vibration readings.
 - b. Names of the trained personnel provided to operate the equipment and interpret the recordings.
 - c. Type and model of blasting seismograph proposed for use.
 - d. Number and location of proposed monitoring stations.
 - e. Methods to be used to coordinate blast detonation with record of blast.
 - f. Steps to be taken if blasting vibrations equal or exceed the vibration limits.
3. Blasting records. Within 24 hours of each detonation furnish:
 - a. Location of blast relative to project.
 - b. Date and time of detonation.
 - c. Name of person in charge of loading and firing and blast permit number.
 - d. Signature and title of person recording entries.
 - e. Details of each blast; comments by the blaster in charge regarding misfires, unusual results, or unusual effects; any other records required by Wisconsin Statute and local codes & regulations.
 - f. Vibration records including the location and distance of the seismograph geophones to the blast and to the nearest structures, and the measured peak particle velocity.
 - g. Air blast overpressure records.

C. Execution:

1. Workmanship

- a. Blasting is permitted between the hours of 8:00 A.M. and 5:00 P.M., Monday through Friday.
- b. If necessary, provide casing for drill holes when drilling through the overburden soils and weathered rock; keep drill hole open for the time it takes to drill and load the complete blasting pattern.
- c. Use explosives and initiation systems in accordance with the instructions and recommendations of the suppliers.

2. Vibration Limitation and Recording

- a. Blast so vibrations reaching adjacent structures and facilities do not cause damage.
- b. Record vibrations using an approved seismograph(s) for each blasting occurrence.
- c. To record blast vibrations and interpret the results, employ trained personnel under the direction of a qualified blast vibration specialist.
- d. Control blasting operations so that air blast overpressures, measured at the residence nearest to the surface opening, do not exceed 0.02 psi.
- e. Supervise establishment of the program and operation of the equipment; check operations; and after completion of the blasting operations, provide County with a comprehensive written report of the vibration measuring program.

3. Field Quality Control

- a. Handle, transport, use, control, store, and monitor explosives as prescribed by the most stringent of the rules promulgated by the Wisconsin Department of Industry, Labor, and Human Relations (Chapter IND 7), the provisions specified in the Federal (OSHA) Standards, these specifications, and local codes & ordinances.
- b. Assume responsibility for damage to structures on site and adjacent property including, but not limited to, structure, above-ground and underground utilities, culverts, sewers, services, pavements, and parking lots due to blasting operation.
- c. Erect signboards of adequate size stating that blasting operations are taking place in the area, and such signs shall be clearly visible at all points of access to the area.
- d. Before blasting where flying material may create damage, cover rock with matting or material to prevent flying debris.
- e. After a blast is fired, remove loose and shattered material which may endanger the structure or the workers and make the excavation safe before proceeding with Work.
- f. If removal of loose material enlarges excavation beyond the required limits, Contractor shall assume cost and responsibility for such removal and subsequent additional backfill, and shall not be entitled to additional payment.
- g. If damage to any structure occurs due to blasting Work, suspend blasting immediately and report to Engineer. Before being allowed to resume blasting operations, the Contractor may be required to adjust the hole pattern, delay sequence, weight of explosives, or take other appropriate measures to control the effects of blasting.

INSURANCE REQUIRED

A. Insurance to be carried by Contractor

The Contractor, in order to protect himself and Jefferson County, shall not commence work under this Contract until he/she has obtained all the insurance required and such insurance has been approved by Jefferson County, nor shall the Contractor allow any subcontractor to commence work on his/her Subcontract until the insurance required of the Subcontractor has been so obtained and approved.

1. Worker's Compensation Insurance

The Contractor shall procure and shall maintain during the life of this Contract, Worker's Compensation Insurance as required by statute for all his/her employees to be engaged in work at the site of the project under this contract and, in case of such work sublet, the Contractor shall require the Subcontractor similarly to provide Worker's Compensation Insurance for all of the latter employees to be engaged in such work unless such employees are covered by the protection afforded by the Contractor's Worker's Compensation Insurance.

2. Contractor's Public Liability and Property Damage Insurance

The contractor shall procure and maintain during the life of this Contract, Contractors Public Liability Insurance in an amount not less than \$1,000,000 BI, \$1,000,000 PD, and \$1,000,000 PI. This shall be primary with Jefferson County as an "Additional Insured".

3. Automobile Liability Insurance

The Contractor shall procure and maintain during the life of this Contract, Comprehensive Automobile Liability Insurance covering owned, non-owned, and hired automobiles for limits of not less than: a combined single limit for BI and PD of \$1,000,000; and shall be primary with Jefferson County as an "Additional Insured".

4. Excess Liability (Umbrella) Insurance

The Contractor shall procure and maintain during the life of this Contract, Excess Liability (Umbrella) Insurance in an amount not less than \$1,000,000 General Aggregate/\$1,000,000 Each Occurrence; and shall be primary with Jefferson County as an "Additional Insured".

B. Subcontractor's Insurance

The Contractor shall either (1) require each of his Subcontractors to procure and maintain during the life of his subcontract, Subcontractors Public Liability Property Damage Insurance and Comprehensive Automobile Liability Insurance of the type and in the same amount specified in the preceding paragraphs; or (2) insure the activities of his Subcontractors in his own policy.

C. Certificates of Insurance

The Contractor and subcontractors shall furnish Jefferson County with certificates showing the type, amount, class of operations covered, effective dates, and dates of expiration of policies. Such certificates shall also contain substantially the following statement: The insurance covered by this certificate will not be canceled or materially altered, except after (10) days notice has been received by Jefferson County.



STRASBURG PIT - PROJECT LOCATION

JEFFERSON COUNTY, WI



Blasting Location



Trench to Pond



Summary of Crushing Bid History

2020										
Name of Bidder	Tons	60,000	30,000	10,000	5,000	5,000	5,000	Total		
	Item	3/4" TB	1 1/4" TB	3/4" Clear	3" Clear	3/4" RAP	Rip Rap	Bid		
Bjoin Limestone Inc.	Per Ton	2.59	2.59	2.59	2.59	2.59	10			
	Total	155,400	77,700	25,900	12,950	12,950	50,000	334,900		
Yahara Materials Inc.	Per Ton	3.3	3.3	3.3	3.3	3.3	15			
	Total	198,000	99,000	33,000	16,500	16,500	75,000	438,000		
Linick Aggregates Inc.	Per Ton	3.88	3.88	4.03	4.03	4.83	9.5			
	Total	232,800	116,400	40,300	20,150	24,150	47,500	481,300		
A.W. Oakes & Son Inc.	Per Ton	4.7	4.7	5.25	5.5	4.95	4.95			
	Total	282,000	141,000	52,500	27,500	24,750	24,750	552,500		

2022										
Name of Bidder	Tons	60,000	15,000	-	-	25,000	-	Total		
	Item	3/4" TB	1 1/4" TB	3/4" Clear	3" Clear	3/4" RAP	Rip Rap	Bid		
Michels Corporation	Per Ton	3.37	3.21	-	-	3.81	-			
	Total	202,200	48,150	-	-	95,250	-	345,600		
Bjoin Limestone Inc.	Per Ton	3.3	3.3	-	-	4.00	-			
	Total	198,000	49,500	-	-	100,000	-	347,500		
Yahara Materials Inc.	Per Ton	5.35	5.25	-	-	5.75	-			
	Total	321,000	78,750	-	-	143,750	-	543,500		

Bidder Qualifications

The bidder hereby certifies that the current qualifications for work of this type have been established with the Jefferson County Highway Department and the Wisconsin Department of Transportation, Division of Highways, as outlined in Subsection 102 of the Standard Specifications and the Special Provisions herein.

Signature of Authorized Representative

Type Name and Title of Authorized Representative

Date

Drug and Alcohol Testing Program

The bidder hereby certifies that they have implemented a drug and alcohol testing program in accordance with the Omnibus Transportation Employees Testing Act of 1991.

Signature of Authorized Representative

Type Name and Title of Authorized Representative

Date

CRUSHING OF LIMEROCK MATERIAL
STRASBURG QUARRY, JEFFERSON, WISCONSIN
PROPOSAL

We, _____ (Company Name), propose to produce for the Jefferson County Highway Department, the following Limestone Roadway Materials in accordance with the minimum specifications or better, as herein specified:

3/4" TB

UNIT PRICE **PER TON** \$ _____

1 1/4" TB

UNIT PRICE **PER TON** \$ _____

3" TB

UNIT PRICE **PER TON** \$ _____

RECYCLED ASPHALT PAVEMENT (RAP) 3/4"

UNIT PRICE **PER TON** \$ _____

**AUTHORIZED
REPRESENTATIVE:** _____